

# Overview Biological Removal Systems

## Biological Treatment



**FRC biological wastewater treatment systems use MBBR and MBR technology to remove BOD, COD, and nutrients. Compact, efficient, and scalable solutions for industrial and municipal wastewater treatment.**

FRC biological treatment systems use Membrane Bioreactor (MBR) and Moving Bed Biofilm Reactor (MBBR) technologies to deliver high-performance treatment in compact, reliable designs. They reduce BOD, COD, and nutrients while minimizing footprint and operator involvement. With flexible configurations and durable construction, FRC systems provide cost-effective solutions for industrial and municipal wastewater.

**MBBR:** Specialized plastic carrier media circulate freely in an aerated tank, providing a large, protected surface area for biofilm growth. The biofilm consumes organic matter and nutrients, naturally shedding excess biomass for removal via clarification or DAF.

**MBR:** Submerged ultra-filtration or micro-filtration membranes replace traditional clarifiers, filtering out biomass and suspended solids. This process produces exceptionally high-quality effluent suitable for reuse, discharge, or advanced polishing.

### Why choose biological system from FRC?

FRC provides biological treatment with proven MBR and MBBR technologies. Our systems deliver high-quality effluent in a compact footprint while reducing energy, sludge, and operator needs — helping with compliance today and scalability for tomorrow.

How can we help you?  
Contact us today to find  
your best solution.



**frcsystems.com**  
**+1 770-534-3681**

### Key Features

- High-efficiency removal of BOD, COD, nutrients, and suspended solids
- Compact footprint compared to conventional activated sludge systems
- Resilient performance under variable flows and shock loads
- Low operator involvement with automated controls and monitoring
- Durable stainless-steel or concrete tank construction
- Scalable and upgradeable for future capacity needs

### Specifications

- **Flow Rates:** Up to 10,000+ GPM (depending on configuration)
- **MBBR Media Fill:** 30 – 70% tank volume
- **MBR Membrane Pore Size:** 0.04 – 0.4  $\mu\text{m}$
- **Construction:** Stainless steel, coated steel, or reinforced concrete

### Applications

- Industrial wastewater with high organic load
- Municipal wastewater treatment and reuse projects
- Mining, landfill leachate, and renewable fuels
- Facilities requiring nutrient removal (nitrogen, phosphorus)
- Treatment plants needing compact or retrofit solutions